

4 CORROSION PROTECTION

BODY SEALING LOCATIONS	4-2
<SHORT WHEELBASE>	
FLOOR	4-2
UPPER BODY	4-2
SIDE BODY	4-2
<LONG WHEELBASE>	
FLOOR	4-5
UPPER BODY	4-5
SIDE BODY	4-5
WAX INJECTION LOCATIONS	4-8
ANTICORROSION PRIMER LOCATIONS	4-11
UNDERCOAT APPLICATION LOCATIONS	4-12

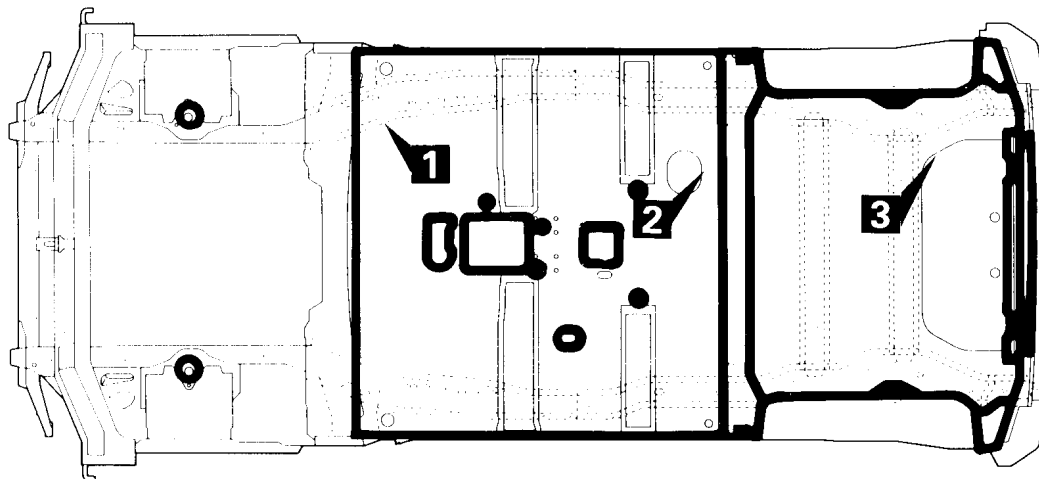
BODY SEALING LOCATIONS

NOTES WITH REGARD TO REPAIR WORK

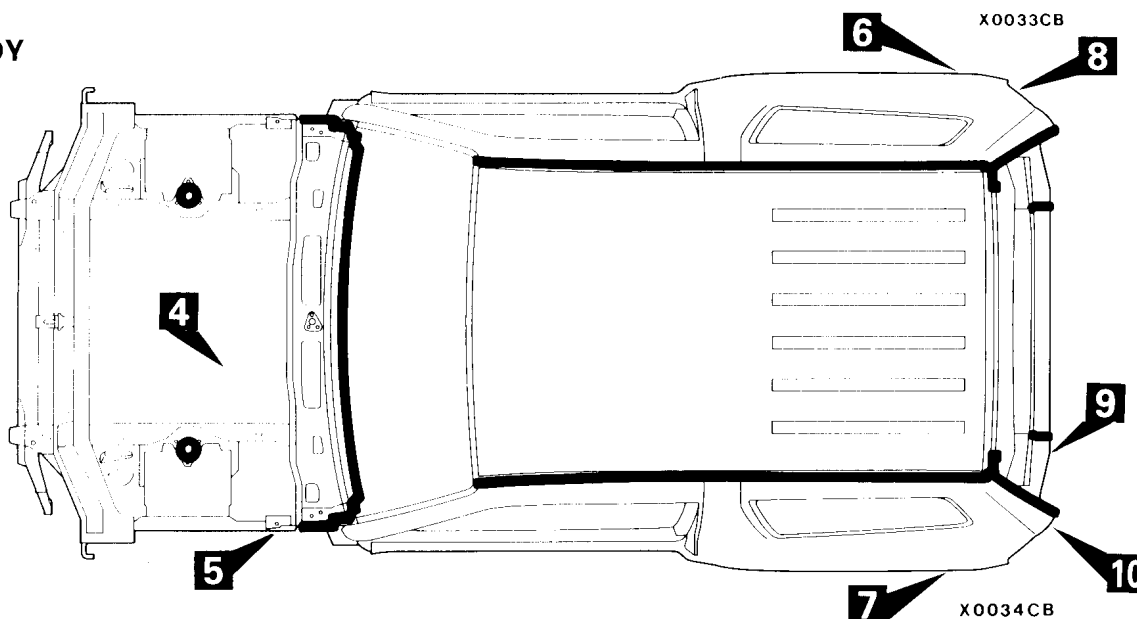
If the sealant is directly visible on sections of the outer panels, such as the drip rail section, pillar section or clinch section, and the appearance must be improved with painting, etc., apply the sealant so that it is flat, or wipe off any excessive sealant after application. Take care not to plug the water draining holes. The bold lines ---- indicate sections to apply the sealant from the back side.

<SHORT WHEELBASE>

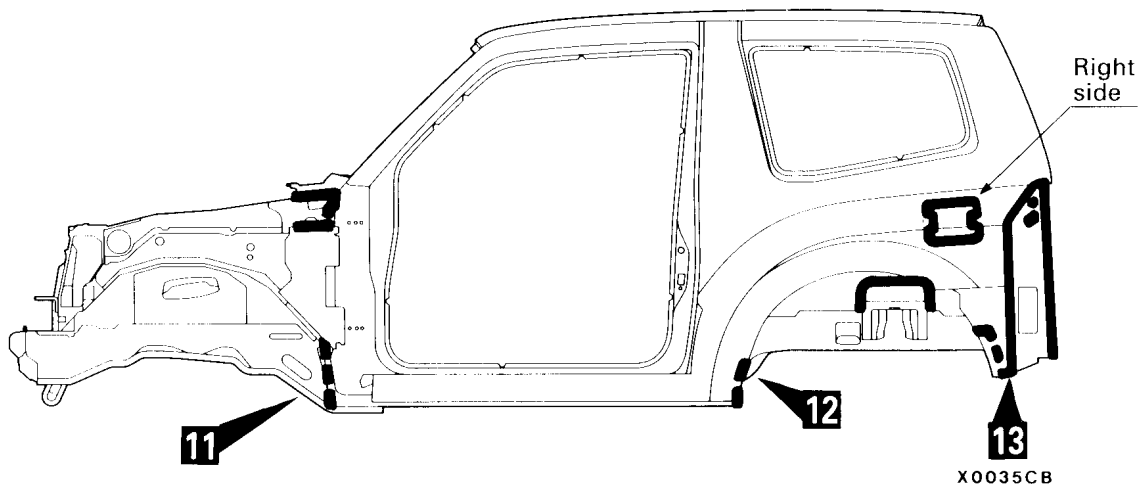
FLOOR

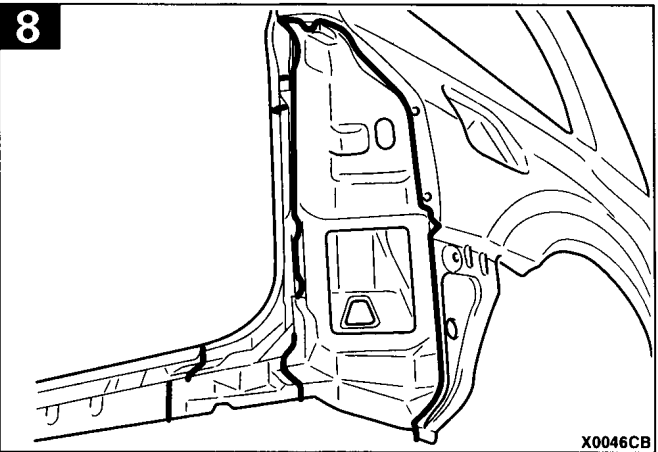
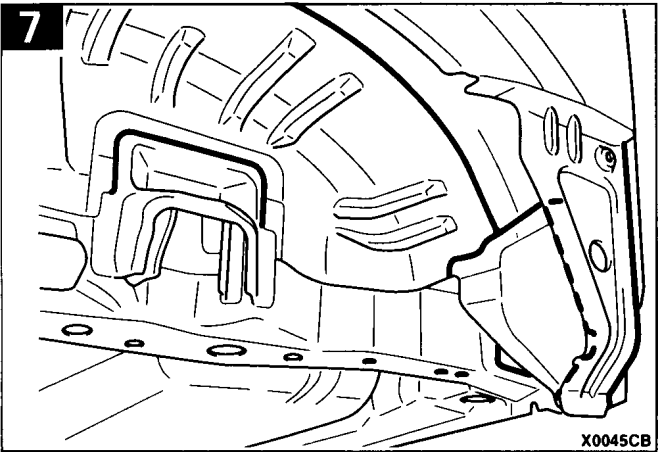
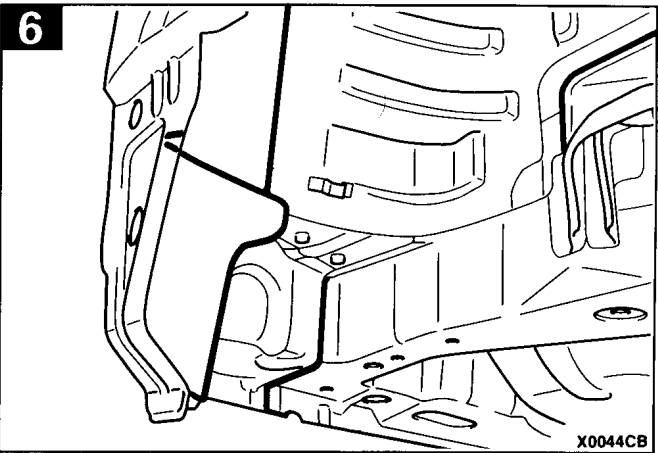
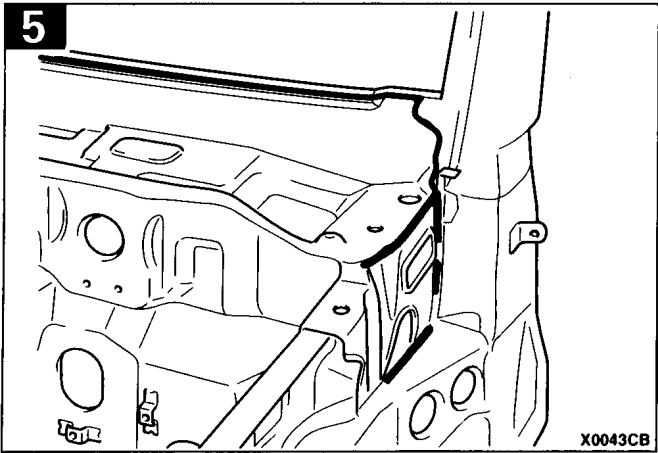
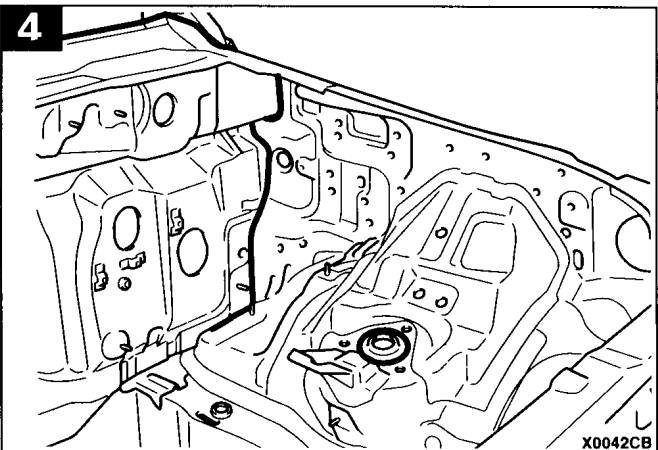
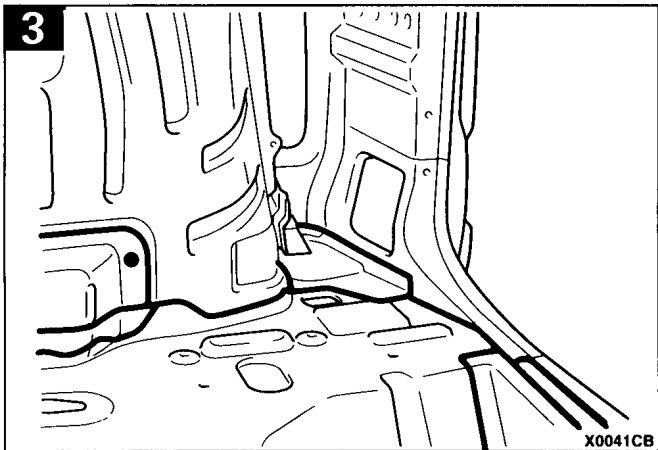
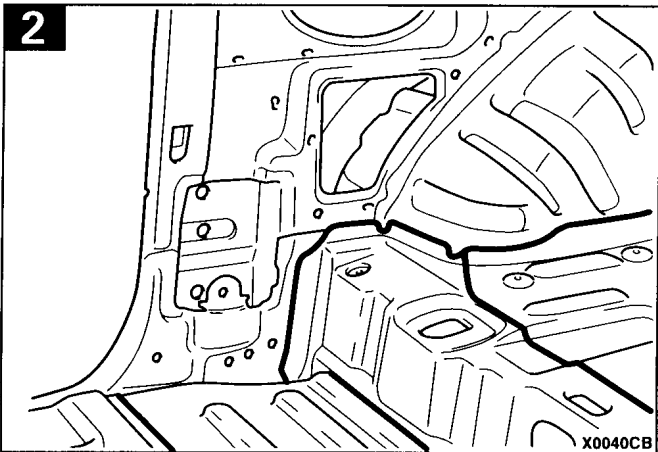
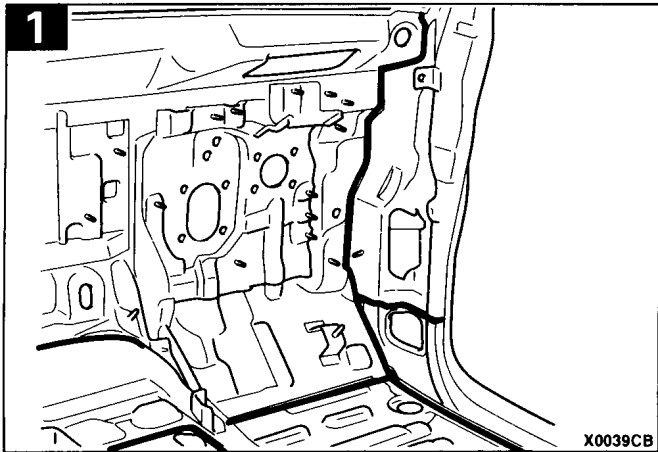


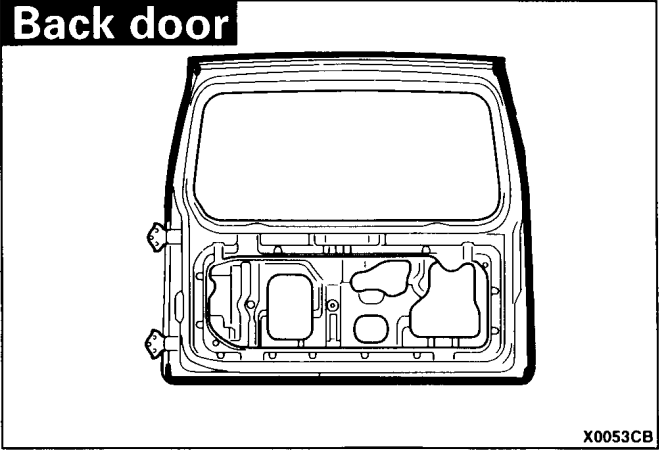
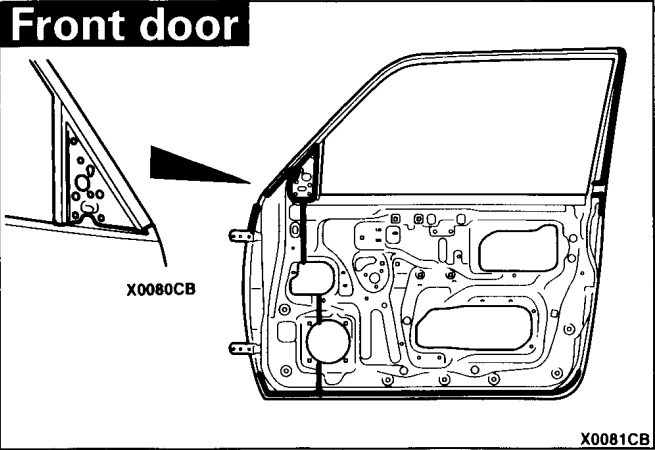
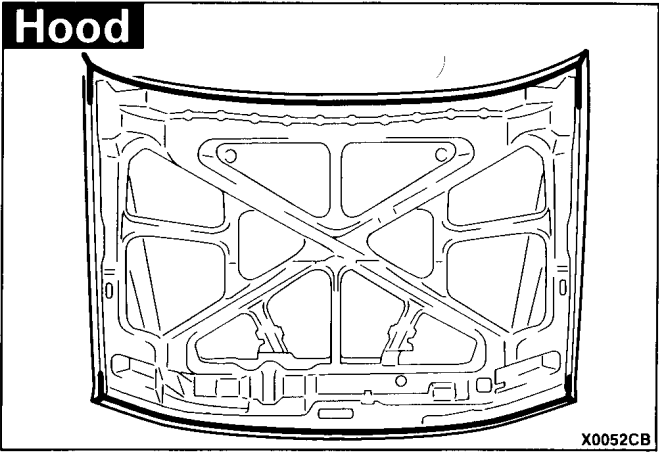
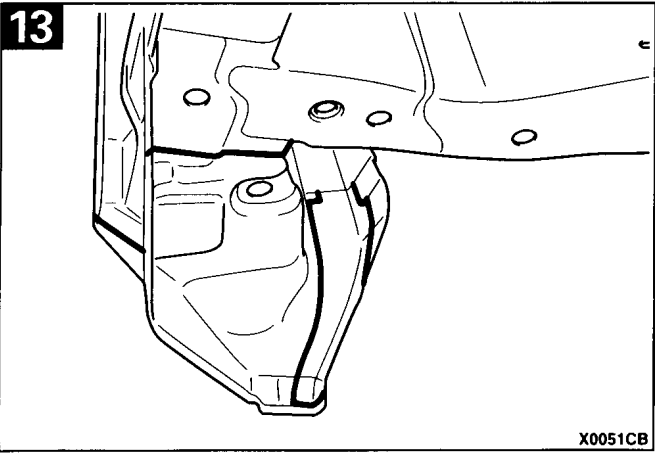
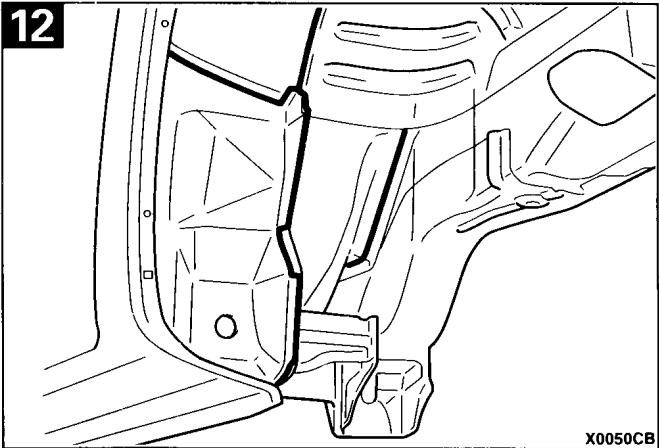
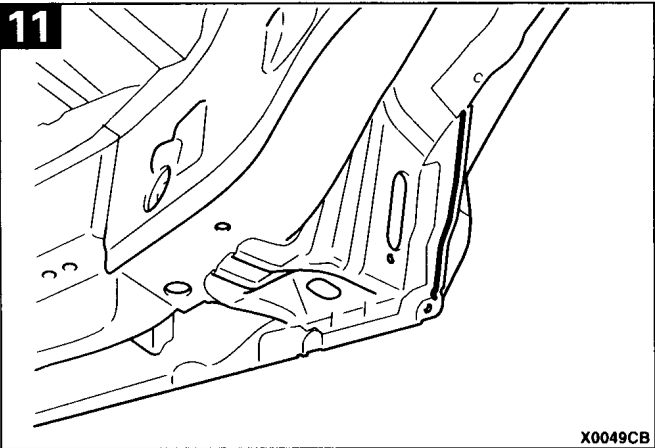
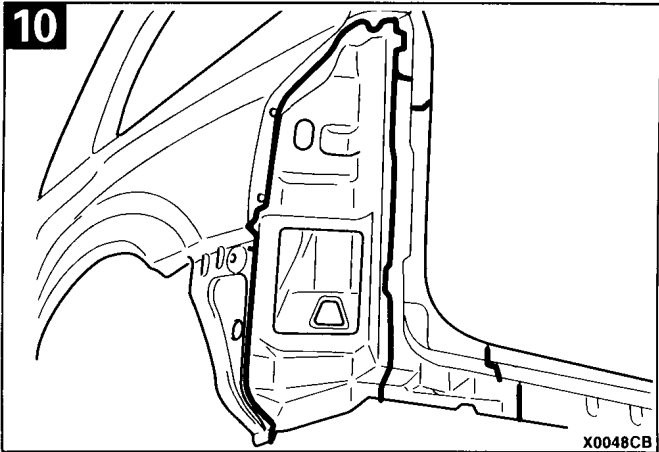
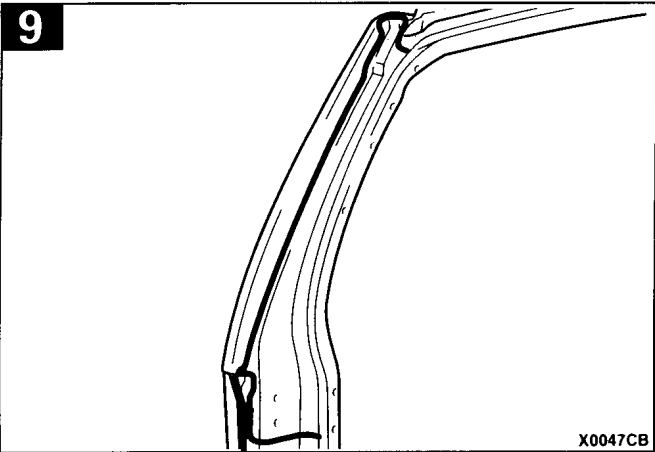
UPPER BODY



SIDE BODY

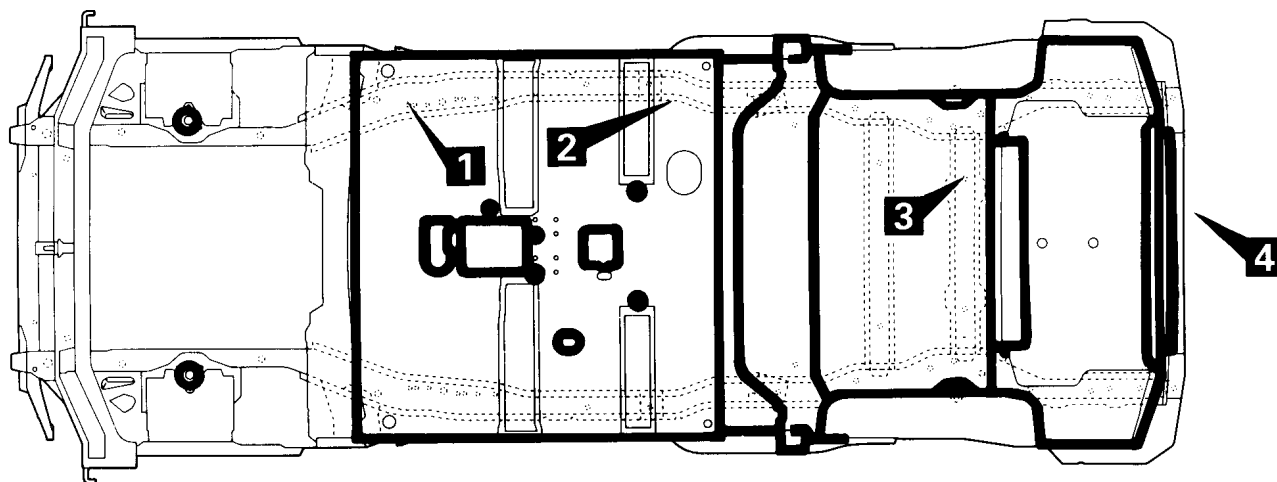






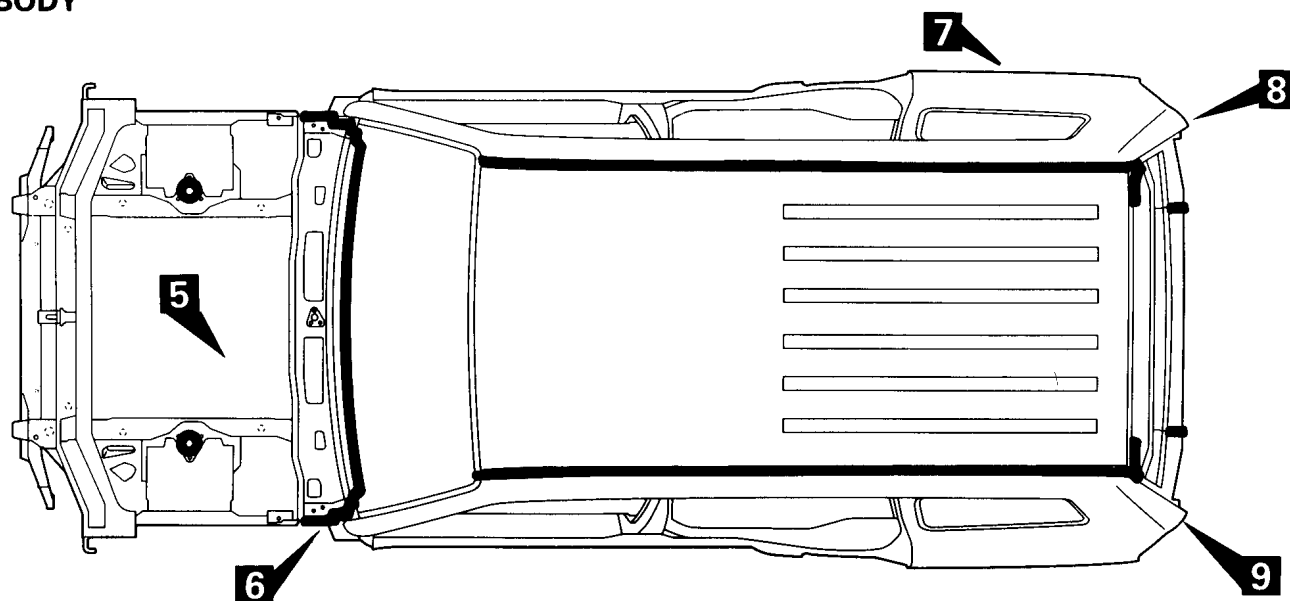
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FLOOR



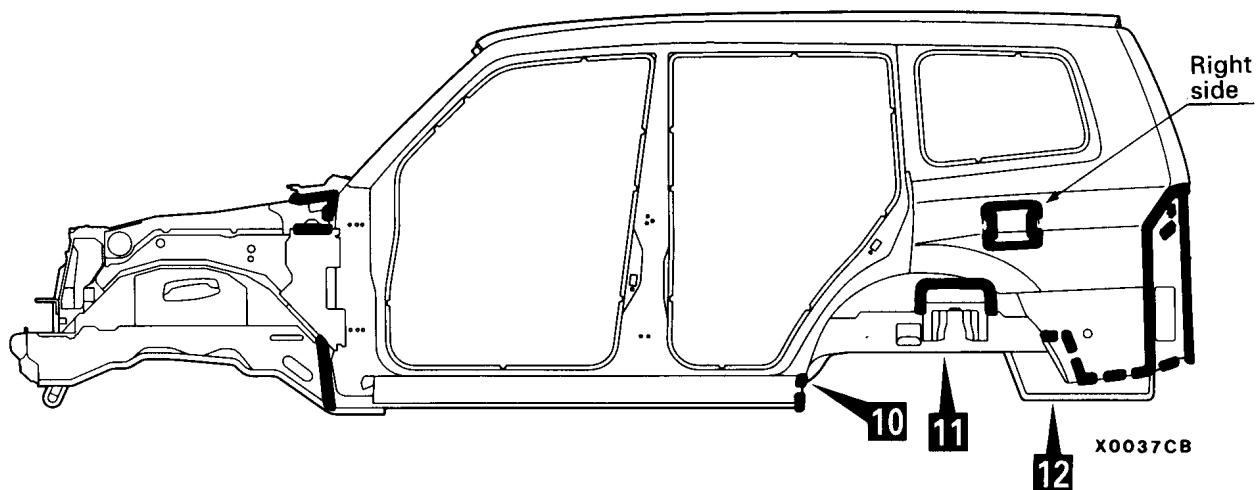
X0038CB

UPPER BODY

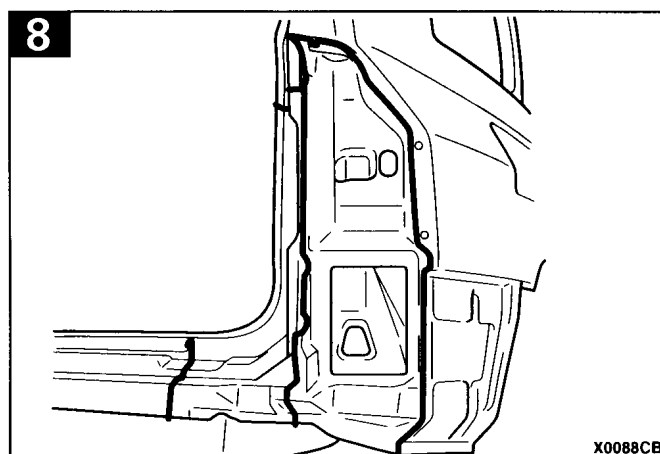
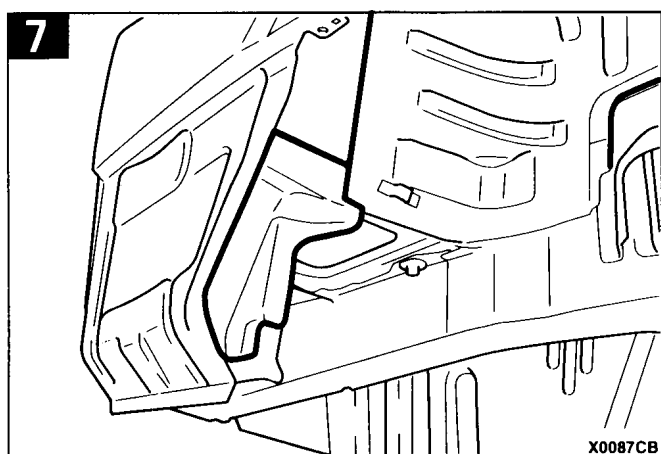
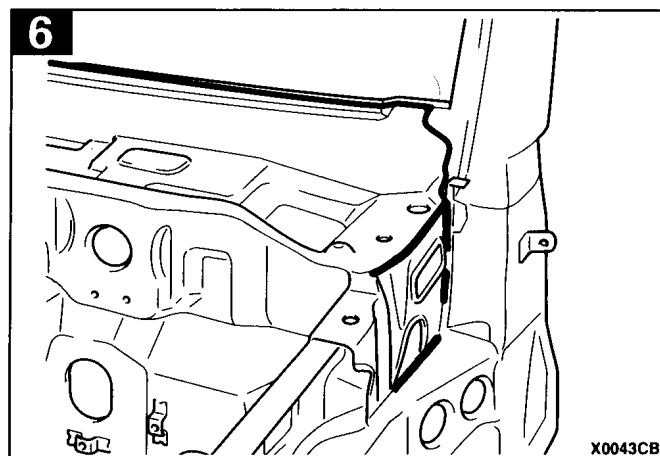
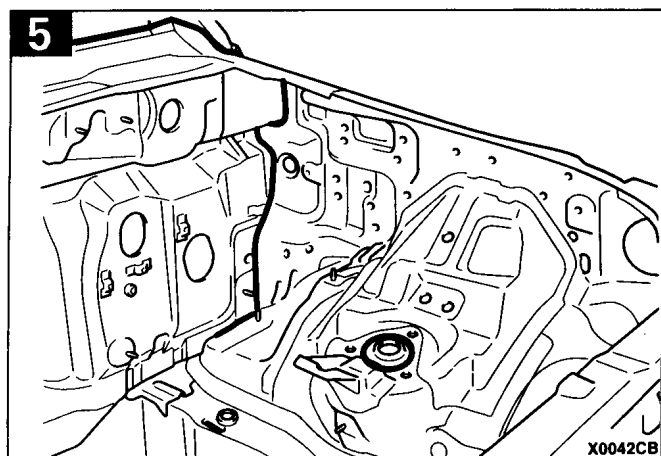
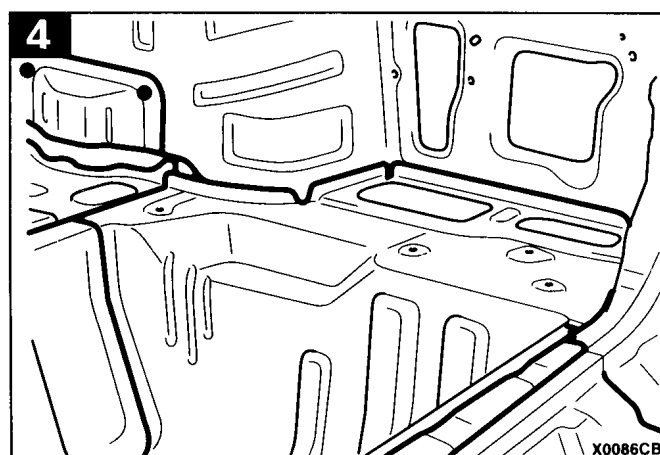
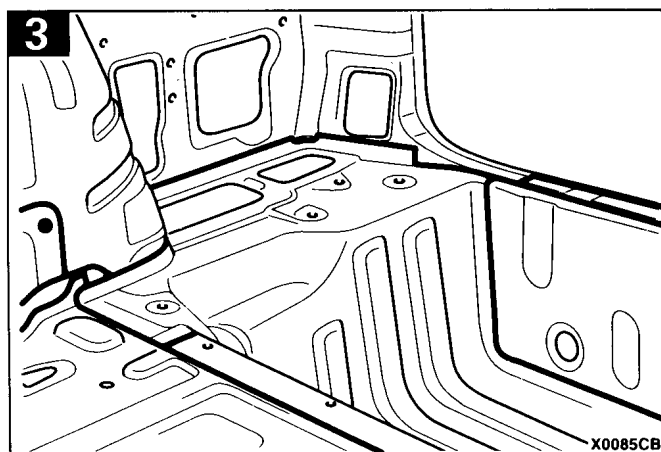
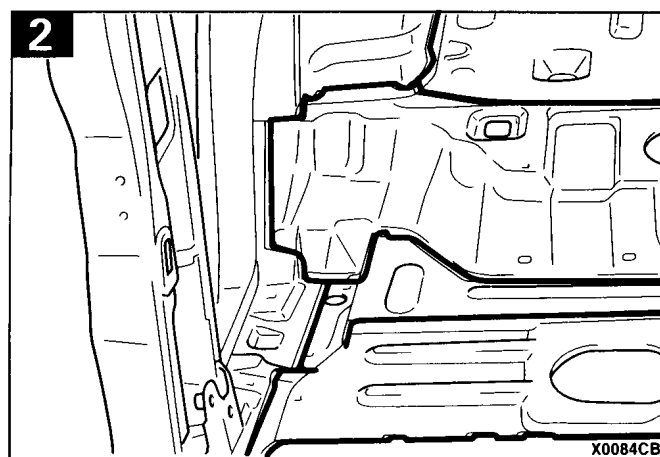
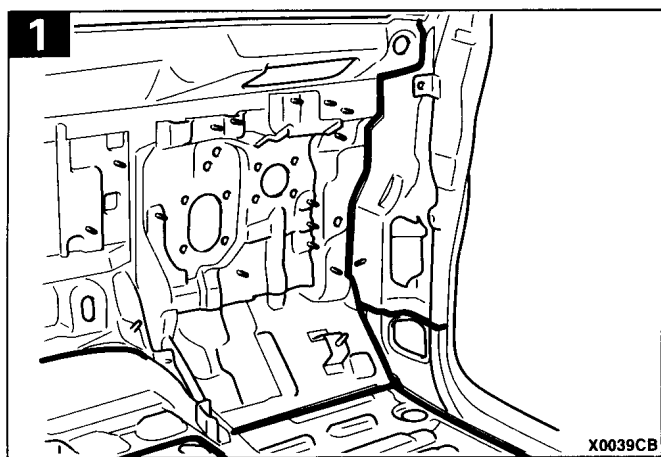


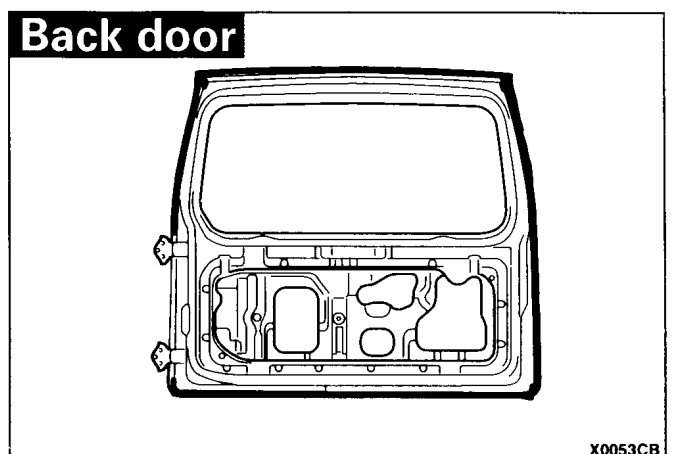
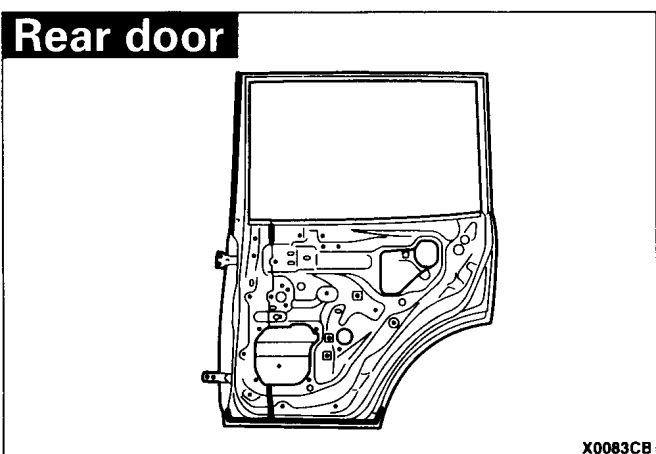
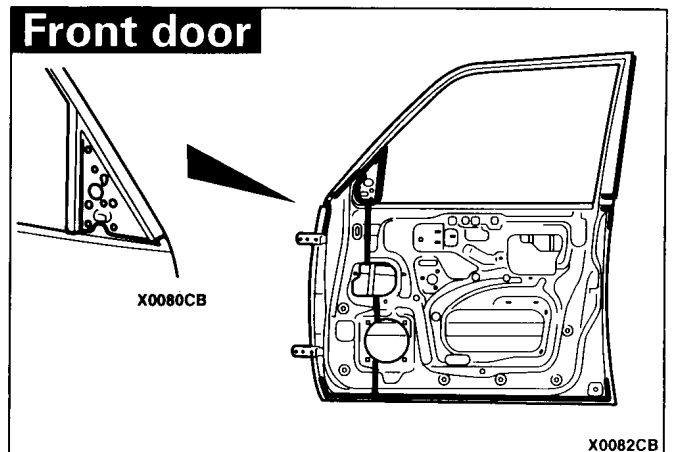
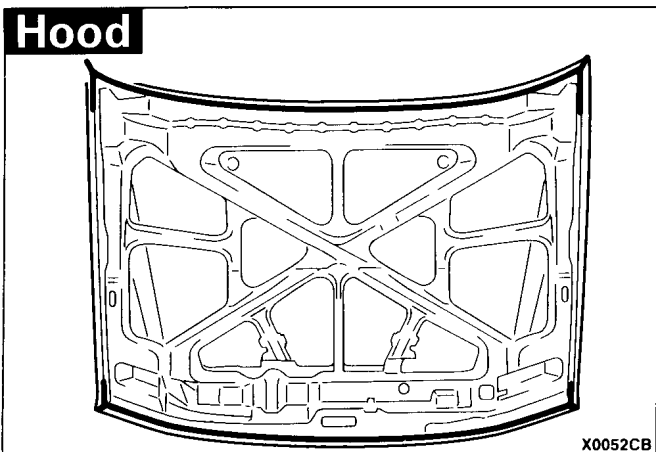
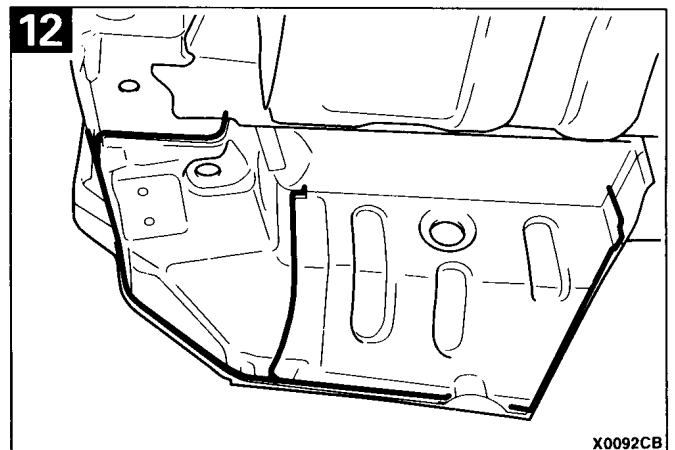
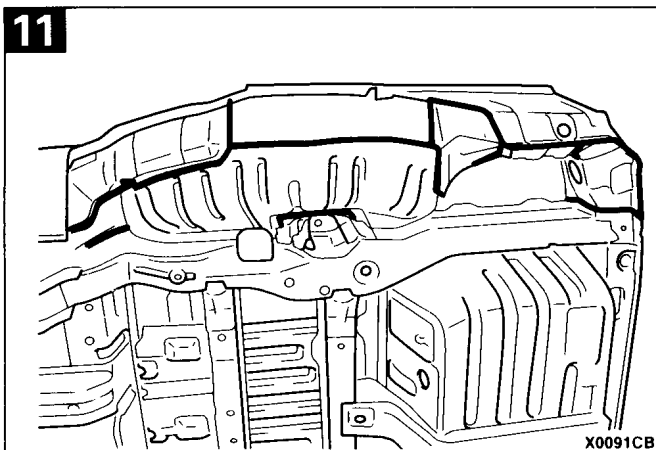
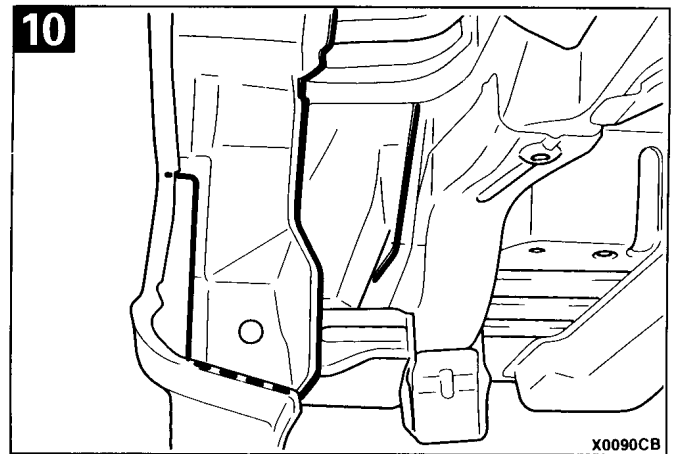
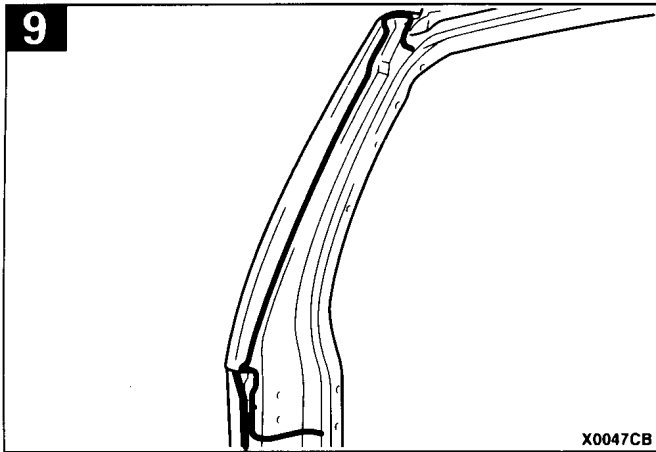
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SIDE BODY



X0037CB





WAX INJECTION LOCATIONS

[Vehicle for Europe]

In order to provide greater corrosion resistance, wax injection has been performed for the lower areas of the vehicle, such as the frame, the side sill, and other panels which are a hollow-construction. If any of these panels are replaced, wax injection must be performed for the new parts.

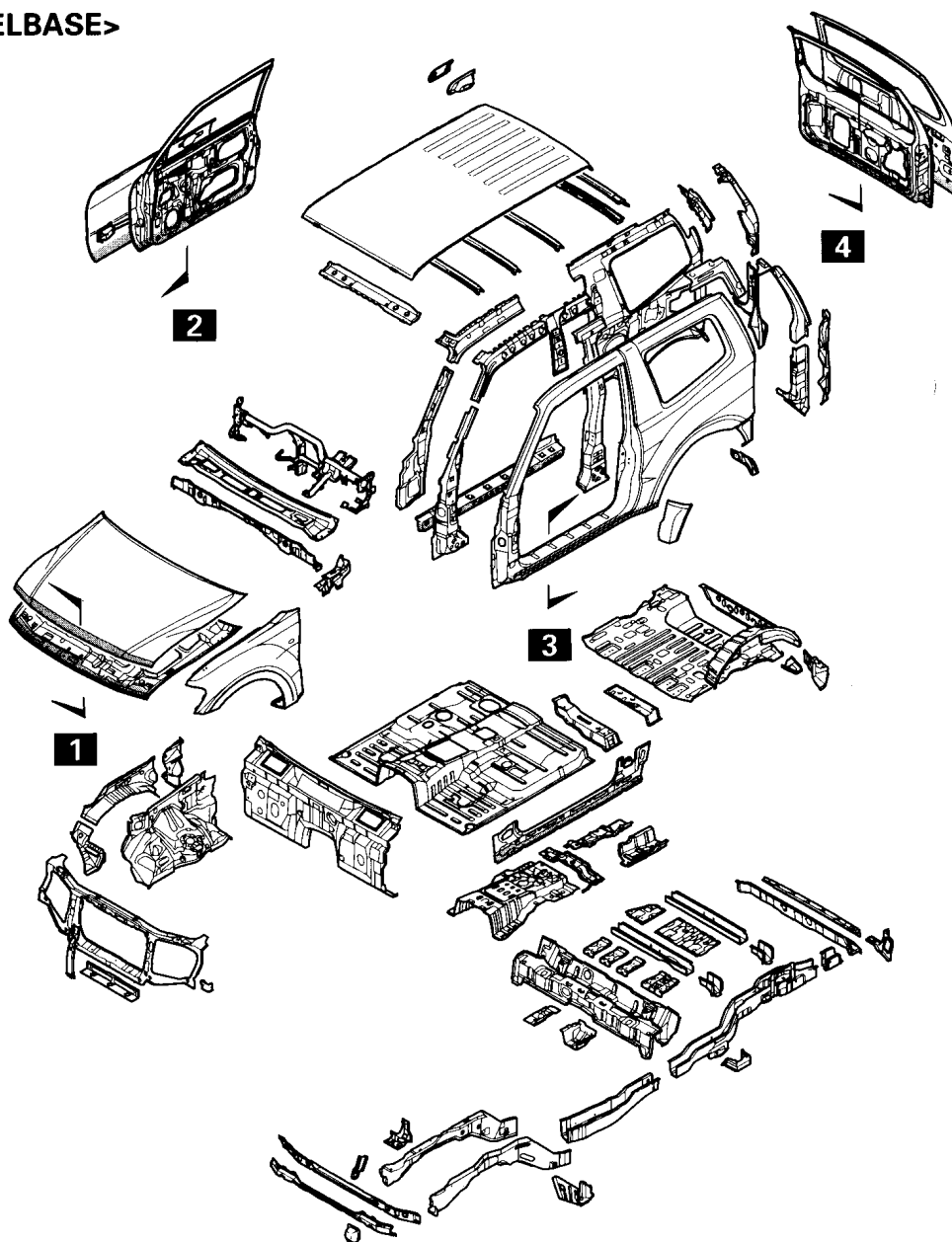
Recommended wax:

- Tectyl 506, 506T or ML
- Waxoyl
- Dinitrol 3122 or 3654-1
- Mercasol 831-ML
- Terotex
- HV200PLUS or HV300

NOTES REGARDING WAX INJECTION WORK

- Be careful that the wax does not get onto other parts. Especially if wax is to be injected into the lower part of the center pillar and into the side sill, first remove the seat belt retractor and the door switch.
- For wax injection locations which have a rubber plug, do not forget to reinstall the rubber plug after the wax injection is completed.

<SHORT WHEELBASE>

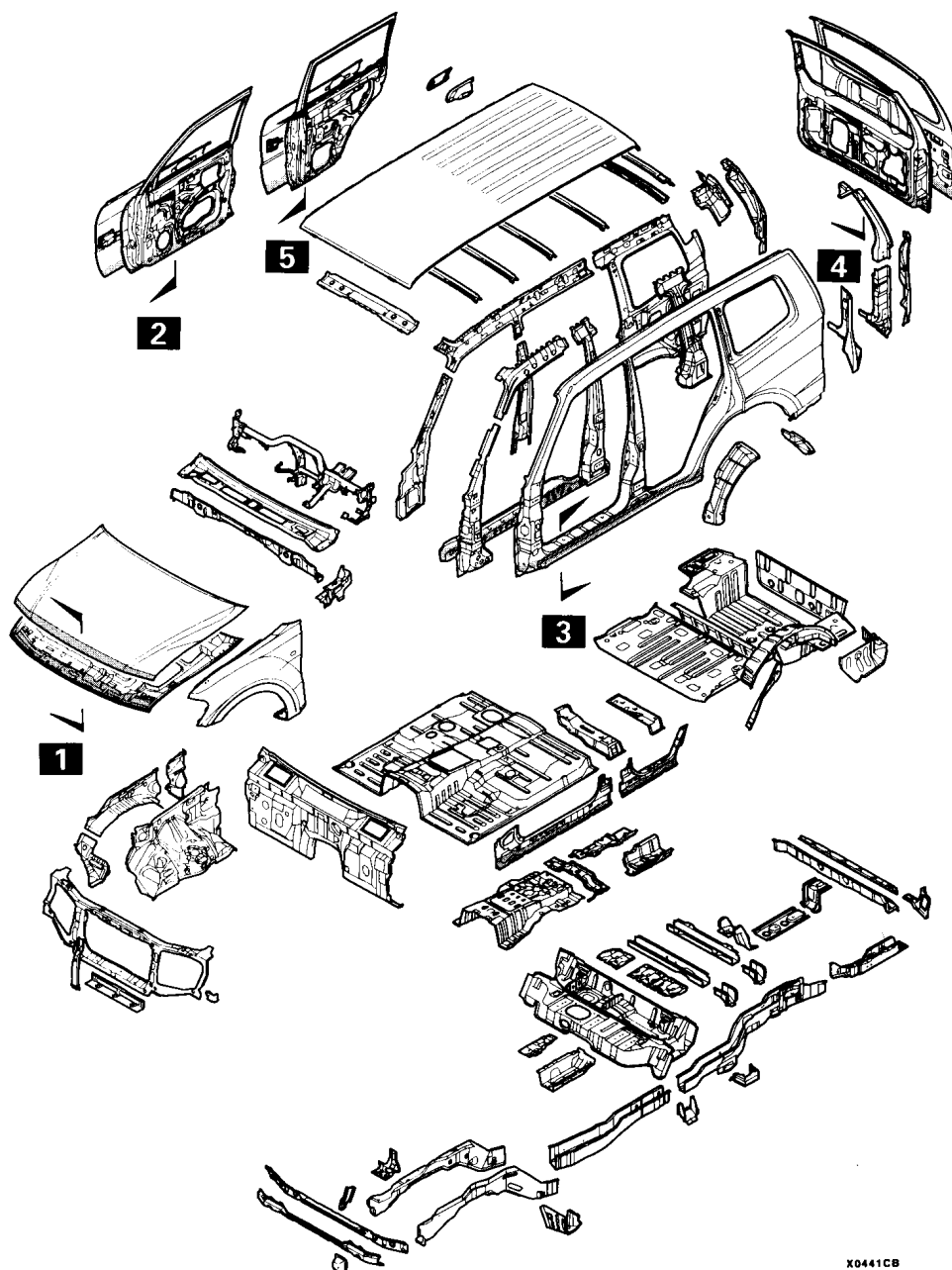


NOTES

For the numbers shown in the figure, refer to detailed illustrations with the same numbers on later pages.

X0442CB

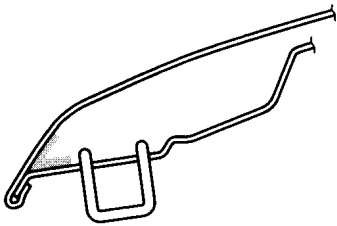
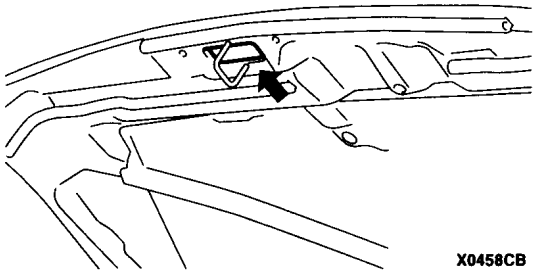
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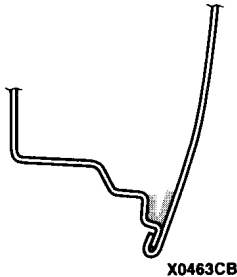
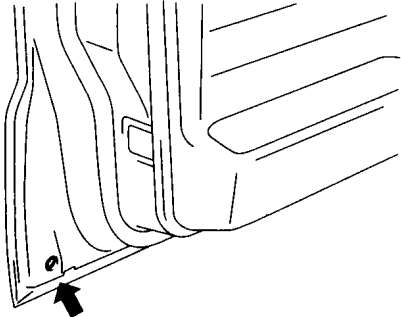
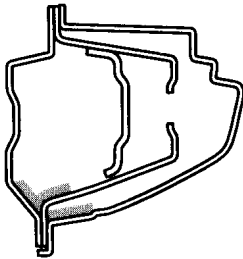
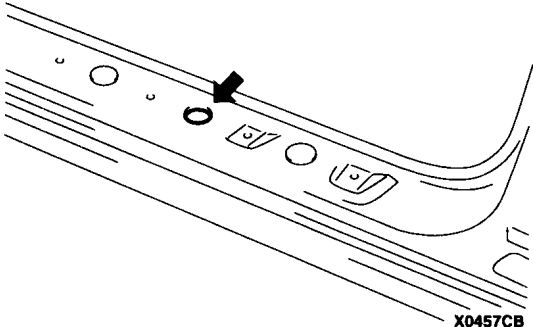
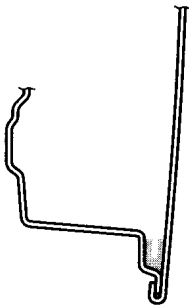
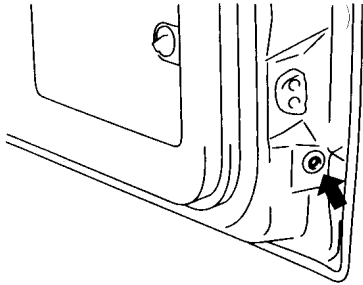
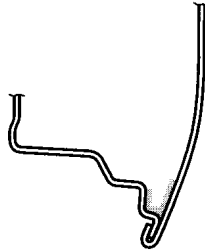
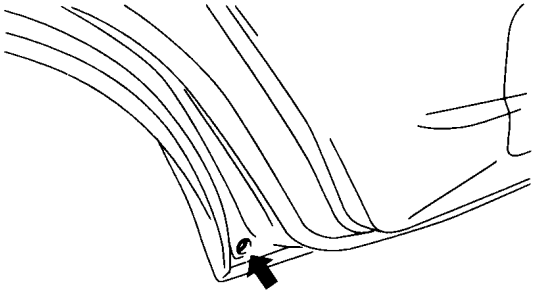


X0441CB

NOTES

For the numbers shown in the figure, refer to detailed illustrations with the same numbers on later pages.

Application surfaces	← : Nozzle insertion openings
1  X0462CB	 X0458CB

Application surfaces	◀ : Nozzle insertion openings
2  X0463CB	 X0459CB
3  X0464CB	 X0457CB
4  X0466CB	 X0460CB
5  X0465CB	 X0461CB

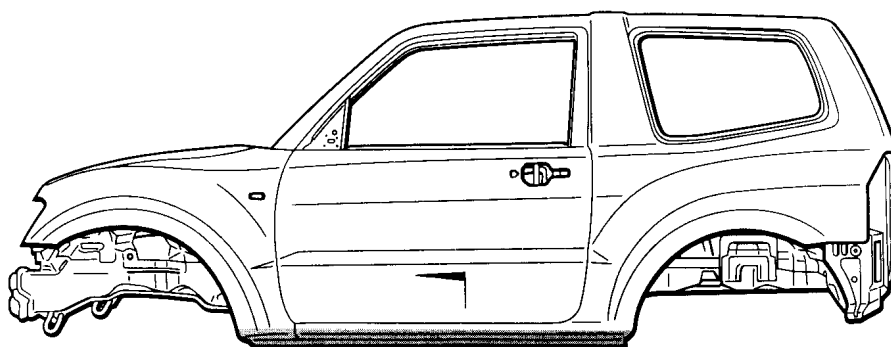
ANTICORROSION PRIMER LOCATIONS

An anticorrosion primer has been applied to the side sill outer panel, the lower edge of the front fender and the lower edge of the outer quarter panel for the purposes of corrosion prevention

and abrasion protection. If any of these panels are replaced, apply an anticorrosion primer between the under coat and the second coat, as shown in the following illustrations.

Primer name	Recommended primer	Coating thickness
Rocker panel primer	Glasurit FX89-7330 (polyester basis) or FT90-7103 (water basis) or equivalent	400 μ or more

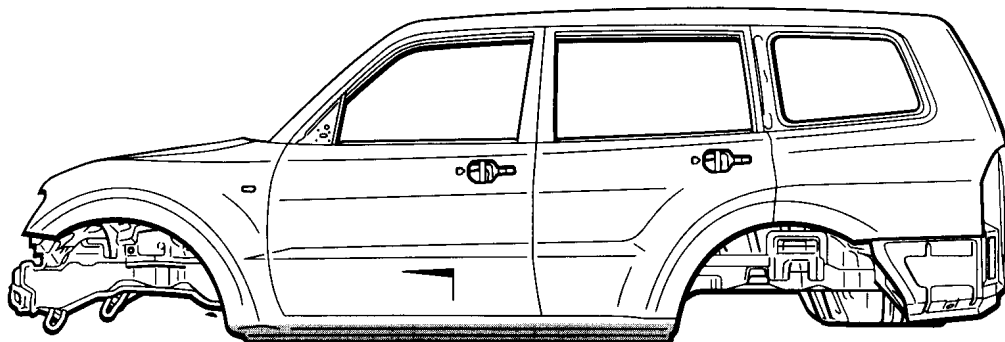
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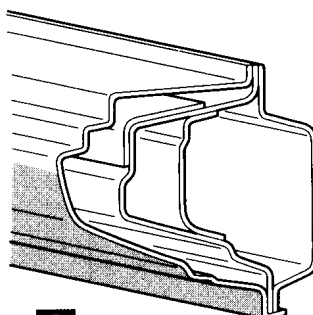
X0093CB

A

<LONG WHEELBASE>



X0094CB

A**A**

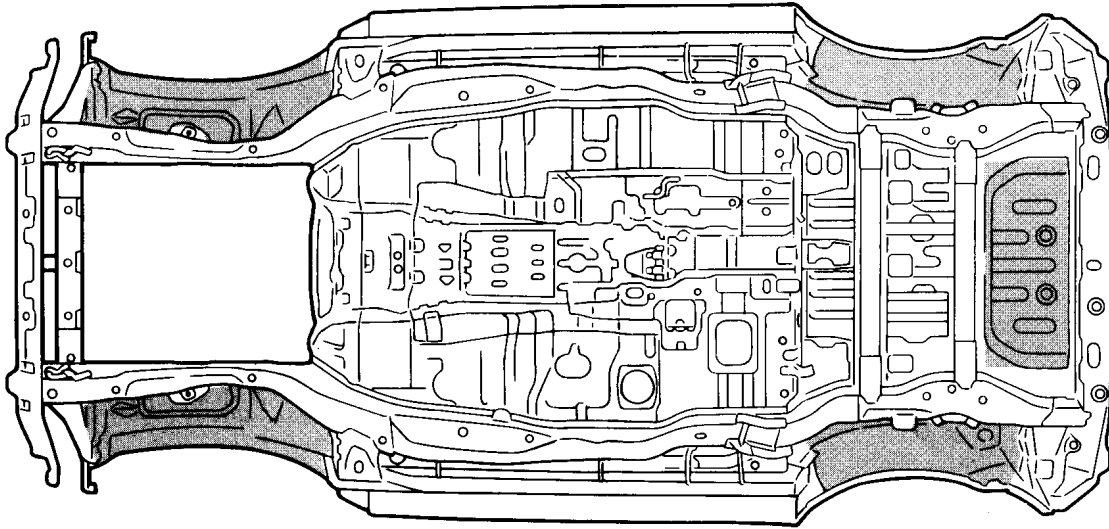
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UNDERCOAT APPLICATION LOCATIONS

In order to provide rust, corrosion, chipping, and vibration resistance, an undercoat is applied to certain areas of the underbody. After

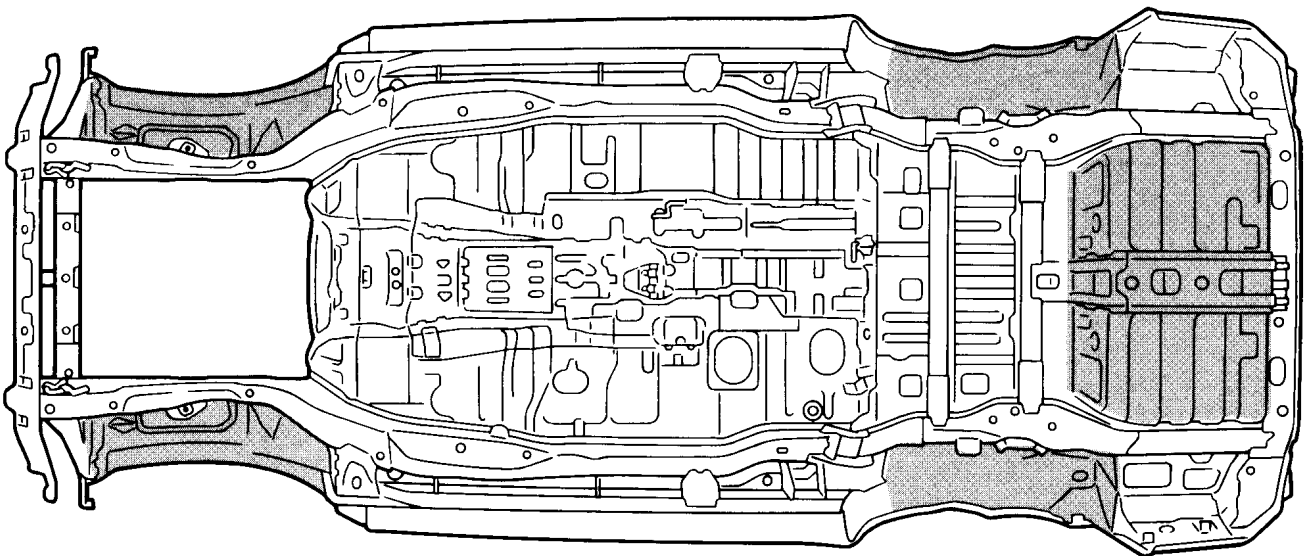
completing body repairs, restore this undercoat if necessary.

<SHORT WHEELBASE>



X0134CB

<LONG WHEELBASE>



X0135CB

■ : Polyvinyl chloride base undercoating
[film thickness of at least 0.5 mm]